

Work Order ID 75369***75369***

Page 1

October-21-11 8:56:01 AM

Item ID: D206-781-053

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Floor Protector (Pilot, Co-Pilot and Passenger)

Start Date: 10/21/11 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 10/21/11 Req'd Qty: 1.00 ***1***

Customer:

Reference: disassemble

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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DSI 9480

A

110 Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
1 X D206-781-053 B73144
DISASSEMBLE KIT, RETRUN TO STOCK
1 X D206-781-011 B72767
1 X D206-781-023 B 59260

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

11/10/1111/10/24MF
11-10-21

Picklist Print

October-21-11 8:56:01 AM

Page 1

Work Order ID: 75369

Parent Item: D206-781-053

Start Date: 10/21/11

Required Date: 10/21/11

Parent Item Name: Floor Protector (Pilot, Co-Pilot and Passenger)

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-781-011		Manufactured	No				Each	0.0000					
Floor Protector (Pilot and Co-Pilot)													
D206-781-023		Manufactured	No				Each	2.0000					
Floor Protector (Passenger Cabin)													
				<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>				
				FG040		2							
				53986		2							
D206-781-053		Manufactured	No				Each	0.0000					
Floor Protector (Pilot, Co-Pilot and Passenger)													

-1 B72 767 S
359260 S
1 73144

Work Order ID 73144

Friday, August 26, 2011 6:56:22 AM



Page 1

Item ID: D206-781-053

Accept



Setup Start

Revision ID:

Stop

Item Name: Floor Protector (Pilot, Co-Pilot and Passenger)

Start Date: 8/26/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 9/9/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: CL Date: 11/08/26 Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9480	A								

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-781-053/ DSI 9480
CHG001

Subtotal

*for CL 11-9-1

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/11/11 SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Subtotal



REFERENCE ONLY

Work Order ID 73144

Friday, August 26, 2011 6:56:22 AM

Page 2

Item ID: D206-781-053

Accept

Setup Start

Revision ID:

Stop

Item Name: Floor Protector (Pilot, Co-Pilot and Passenger)

Start Date: 8/26/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 9/9/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging		0.00							
	Memo	0.00							
	Identify and pack for shipping as per PPP D206-781-053/ DSI 9480								
	Location: <u>40</u>								
	PPP rev: <u>A</u>								
140 QC	QC21- Final Inspection - Work Order Release	0.00							
	Memo	0.00							
	Quality Control								

11/9/11 SL (2)

11/9/11 DJ

MF 11-09-01

Picklist Print

Friday, August 26, 2011 6:56:18 AM

Page 1

Work Order ID: 73144

Parent Item: D206-781-053

Parent Item Name: Floor Protector (Pilot, Co-Pilot and Passenger)

Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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S2 D206-781-011 *CHP001* Manufactured No



Floor Protector (Pilot and Co-Pilot)

110

Each

3.0000

1



2
SP

Location

Loc Qty

Loc Code

FG

3

50909

0

72767

3

2

S2 D206-781-023 *CHP001* Manufactured No



Floor Protector (Passenger Cabin)

110

Each

4.0000

1



2
11/9/11 SP

(20)

Location

Loc Qty

Loc Code

FG040

4

53986

3

59260

1

1
1